



# Modeling Resin

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878  
Revision date: 12/22/2022 Supersedes version of: 8/3/2018 Version: 3.0

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
Product name : Modeling Resin

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Use of the substance/mixture : For Rx Only

##### 1.2.2. Uses advised against

No additional information available

#### 1.3. Details of the supplier of the safety data sheet

##### Manufacturer

BISCO, Inc.  
1100 W. Irving Park Rd.  
Schaumburg, IL 60193  
U.S.A.  
T 1-800-247-3368 or 1-847-534-6000  
[www.bisco.com](http://www.bisco.com)

##### EC REP

BISCO France  
208, allée de la Coudoulette  
13680 Lançon de Provence  
France  
T 33-4-90-42-92-92

#### 1.4. Emergency telephone number

Emergency number : CHEMTREC - 24-Hour Hazmat Emergency Communications Center  
Domestic: 1-800-424-9300 Outside the U.S.: 1-703-527-3887, collect calls accepted

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Serious eye damage/eye irritation, Category 2	H319
Skin sensitisation, Category 1	H317
Specific target organ toxicity - Single exposure, Category 3, Narcosis	H336

Full text of H- and EUH-statements: see section 16

##### Adverse physicochemical, human health and environmental effects

No additional information available

#### 2.2. Label elements

##### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS07

Signal word (CLP) : Warning  
Contains : Urethane Dimethacrylate, Triethylene Glycol Dimethacrylate  
Hazard statements (CLP) : H317 - May cause an allergic skin reaction.  
H319 - Causes serious eye irritation.  
H336 - May cause drowsiness or dizziness.  
Precautionary statements (CLP) : P261 - Avoid breathing fume, mist, vapours.  
P264 - Wash hands thoroughly after handling.  
P272 - Contaminated work clothing should not be allowed out of the workplace.  
P280 - Wear protective gloves, protective clothing, eye protection.  
P302+P352 - IF ON SKIN: Wash with plenty of water.

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P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P312 - Call a POISON CENTER, doctor if you feel unwell.  
P321 - Specific treatment (see supplemental first aid instruction on this label).  
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
P337+P313 - If eye irritation persists: Get medical advice/attention.  
P362+P364 - Take off contaminated clothing and wash it before reuse.  
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.  
P501 - Dispose of contents and container to a hazardous or special waste collection point, a licensed hazardous-waste disposal contractor or collection site except for empty clean containers which can be disposed of as non-hazardous waste, hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

### 2.3. Other hazards

Contains no PBT/vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

Component	
Ethoxylated Bis A Dimethacrylate (41637-38-1)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
Triethylene Glycol Dimethacrylate (109-16-0)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Urethane Dimethacrylate	CAS-No.: Proprietary	10 - 30	Eye Irrit. 2, H319 STOT SE 3, H336
Ethoxylated Bis A Dimethacrylate	CAS-No.: 41637-38-1	10 - 30	Aquatic Chronic 4, H413
Triethylene Glycol Dimethacrylate	CAS-No.: 109-16-0 EC-No.: 203-652-6	10 - 30	Skin Sens. 1B, H317
Bisphenol A Dimethacrylate	CAS-No.: 3253-39-2 EC-No.: 221-846-9	1 - 5	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335

Full text of H- and EUH-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general : Call a poison center or a doctor if you feel unwell.  
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get medical advice/attention.

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First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects	: May cause drowsiness or dizziness.
Symptoms/effects after skin contact	: Irritation.
Symptoms/effects after eye contact	: Eye irritation.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
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### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire	: Toxic fumes may be released.
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### 5.3. Advice for firefighters

Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
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## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Emergency procedures	: Ventilate spillage area. Avoid breathing fume, mist, vapours. Avoid contact with skin and eyes.
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#### 6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
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### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up	: Take up liquid spill into absorbent material.
Other information	: Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling	: Wear personal protective equipment. Avoid breathing fume, mist, vapours. Avoid contact with skin and eyes.
Hygiene measures	: Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

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### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool. Keep container tightly closed.

### 7.3. Specific end use(s)

No additional information available

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### 8.1.1 National occupational exposure and biological limit values

No additional information available

#### 8.1.2. Recommended monitoring procedures

No additional information available

#### 8.1.3. Air contaminants formed

No additional information available

#### 8.1.4. DNEL and PNEC

No additional information available

#### 8.1.5. Control banding

No additional information available

### 8.2. Exposure controls

#### 8.2.1. Appropriate engineering controls

**Appropriate engineering controls:**

Ensure good ventilation of the work station.

#### 8.2.2. Personal protection equipment

**Personal protective equipment symbol(s):**



##### 8.2.2.1. Eye and face protection

**Eye protection:**

Safety glasses

##### 8.2.2.2. Skin protection

**Skin and body protection:**

Wear suitable protective clothing

**Hand protection:**

Protective gloves

##### 8.2.2.3. Respiratory protection

**Respiratory protection:**

In case of insufficient ventilation, wear suitable respiratory equipment

##### 8.2.2.4. Thermal hazards

No additional information available

### 8.2.3. Environmental exposure controls

**Environmental exposure controls:**

Avoid release to the environment.

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### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Pale Yellow.
Appearance	: Flowable Paste.
Odour	: Acrylic.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not applicable
Explosive limits	: Not available
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: Not available
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: Not available
Viscosity, kinematic	: Not available
Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: Not available
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

#### 9.2. Other information

##### 9.2.1. Information with regard to physical hazard classes

No additional information available

##### 9.2.2. Other safety characteristics

No additional information available

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

#### 10.5. Incompatible materials

No additional information available

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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### SECTION 11: Toxicological information

#### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified

Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

Ethoxylated Bis A Dimethacrylate (41637-38-1)	
LD50 oral rat	> 2000 mg/kg bodyweight (OECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Female, Read-across, Oral, 14 day(s))
LD50 dermal rat	> 2000 mg/kg bodyweight (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Read-across, Dermal, 15 day(s))

Bisphenol A Dimethacrylate (3253-39-2)	
LD50 oral rat	> 5000 mg/kg (Rat, Oral)

Triethylene Glycol Dimethacrylate (109-16-0)	
LD50 oral rat	10837 mg/kg

Skin corrosion/irritation : Not classified

Ethoxylated Bis A Dimethacrylate (41637-38-1)	
pH	4.7 (0.0002 %, 20 °C, OECD 105: Water Solubility)

Triethylene Glycol Dimethacrylate (109-16-0)	
pH	6.8 - 7.2

Serious eye damage/irritation : Causes serious eye irritation.

Ethoxylated Bis A Dimethacrylate (41637-38-1)	
pH	4.7 (0.0002 %, 20 °C, OECD 105: Water Solubility)

Triethylene Glycol Dimethacrylate (109-16-0)	
pH	6.8 - 7.2

Respiratory or skin sensitisation : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

STOT-single exposure : May cause drowsiness or dizziness.

Urethane Dimethacrylate (Proprietary)	
STOT-single exposure	May cause drowsiness or dizziness.

Bisphenol A Dimethacrylate (3253-39-2)	
STOT-single exposure	May cause respiratory irritation.

STOT-repeated exposure : Not classified

Triethylene Glycol Dimethacrylate (109-16-0)	
LOAEC (inhalation, rat, gas, 90 days)	350 ppm Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study), Remarks on results: other:
NOAEL (oral, rat, 90 days)	1000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
NOAEC (inhalation, rat, gas, 90 days)	100 ppm Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study), Remarks on results: other:

Aspiration hazard : Not classified

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### Ethoxylated Bis A Dimethacrylate (41637-38-1)

Viscosity, kinematic	No data available in the literature
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### 11.2. Information on other hazards

No additional information available

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

Hazardous to the aquatic environment, short-term (acute) : Not classified

Hazardous to the aquatic environment, long-term (chronic) : Not classified

### Ethoxylated Bis A Dimethacrylate (41637-38-1)

LC50 - Fish [1]	> 100 mg/l Source: ECAH
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EC50 72h - Algae [1]	> 100 mg/l Source: ECAH
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### Triethylene Glycol Dimethacrylate (109-16-0)

LC50 - Fish [1]	16.4 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)
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EC50 72h - Algae [1]	> 100 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
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EC50 72h - Algae [2]	72.8 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
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ErC50 algae	> 100 mg/l (Equivalent or similar to EU Method C.3, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value)
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LOEC (chronic)	100 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
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NOEC (chronic)	32 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
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### 12.2. Persistence and degradability

### Ethoxylated Bis A Dimethacrylate (41637-38-1)

Persistence and degradability	Not readily biodegradable in water.
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### Bisphenol A Dimethacrylate (3253-39-2)

Persistence and degradability	Biodegradability in soil: no data available.
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### Triethylene Glycol Dimethacrylate (109-16-0)

Persistence and degradability	Readily biodegradable in water.
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### 12.3. Bioaccumulative potential

### Ethoxylated Bis A Dimethacrylate (41637-38-1)

Partition coefficient n-octanol/water (Log Pow)	5.62 (Practical experience/observation, OECD 117: Partition Coefficient (n-octanol/water), HPLC method)
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Bioaccumulative potential	High potential for bioaccumulation (Log Kow > 5).
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### Bisphenol A Dimethacrylate (3253-39-2)

Partition coefficient n-octanol/water (Log Pow)	5.3 (QSAR)
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Bisphenol A Dimethacrylate (3253-39-2)	
Bioaccumulative potential	No bioaccumulation data available.
Triethylene Glycol Dimethacrylate (109-16-0)	
Partition coefficient n-octanol/water (Log Pow)	2.3 (Practical experience/observation, EU Method A.8: Partition Coefficient)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

### 12.4. Mobility in soil

Ethoxylated Bis A Dimethacrylate (41637-38-1)	
Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.56 - 3.88 (log Koc, Calculated value)
Ecology - soil	Low potential for mobility in soil.
Triethylene Glycol Dimethacrylate (109-16-0)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.89 (log Koc, Calculated value)
Ecology - soil	Highly mobile in soil.

### 12.5. Results of PBT and vPvB assessment

No additional information available

### 12.6. Endocrine disrupting properties

No additional information available

### 12.7. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

## SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

### 14.1. UN number or ID number

UN-No. (ADR) : Not applicable  
UN-No. (IMDG) : Not applicable  
UN-No. (IATA) : Not applicable  
UN-No. (ADN) : Not applicable  
UN-No. (RID) : Not applicable

### 14.2. UN proper shipping name

Proper Shipping Name (ADR) : Not applicable  
Proper Shipping Name (IMDG) : Not applicable  
Proper Shipping Name (IATA) : Not applicable  
Proper Shipping Name (ADN) : Not applicable  
Proper Shipping Name (RID) : Not applicable



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### 14.3. Transport hazard class(es)

#### ADR

Transport hazard class(es) (ADR) : Not applicable

#### IMDG

Transport hazard class(es) (IMDG) : Not applicable

#### IATA

Transport hazard class(es) (IATA) : Not applicable

#### ADN

Transport hazard class(es) (ADN) : Not applicable

#### RID

Transport hazard class(es) (RID) : Not applicable

### 14.4. Packing group

Packing group (ADR) : Not applicable

Packing group (IMDG) : Not applicable

Packing group (IATA) : Not applicable

Packing group (ADN) : Not applicable

Packing group (RID) : Not applicable

### 14.5. Environmental hazards

Dangerous for the environment : No

Marine pollutant : No

Other information : No supplementary information available

### 14.6. Special precautions for user

#### Overland transport

No data available

#### Transport by sea

No data available

#### Air transport

No data available

#### Inland waterway transport

No data available

#### Rail transport

No data available

### 14.7. Maritime transport in bulk according to IMO instruments

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

##### REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

##### REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

##### REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

##### PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

##### POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

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### Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

### Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

### Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

#### 15.1.2. National regulations

No additional information available

## 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

Indication of changes			
Section	Changed item	Change	Comments
	Revision date	Added	
	Issue date	Removed	
	Supersedes version of	Added	
	Name	Modified	
2.1	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Modified	
2.2	Precautionary statements (CLP)	Modified	
2.2	Hazard statements (CLP)	Modified	
7.1	Precautions for safe handling	Modified	

Full text of H- and EUH-statements:	
Aquatic Chronic 4	Hazardous to the aquatic environment - Chronic Hazard, Category 4
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H413	May cause long lasting harmful effects to aquatic life.
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1B	Skin sensitisation, category 1B
STOT SE 3	Specific target organ toxicity - Single exposure, Category 3, Narcosis

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.